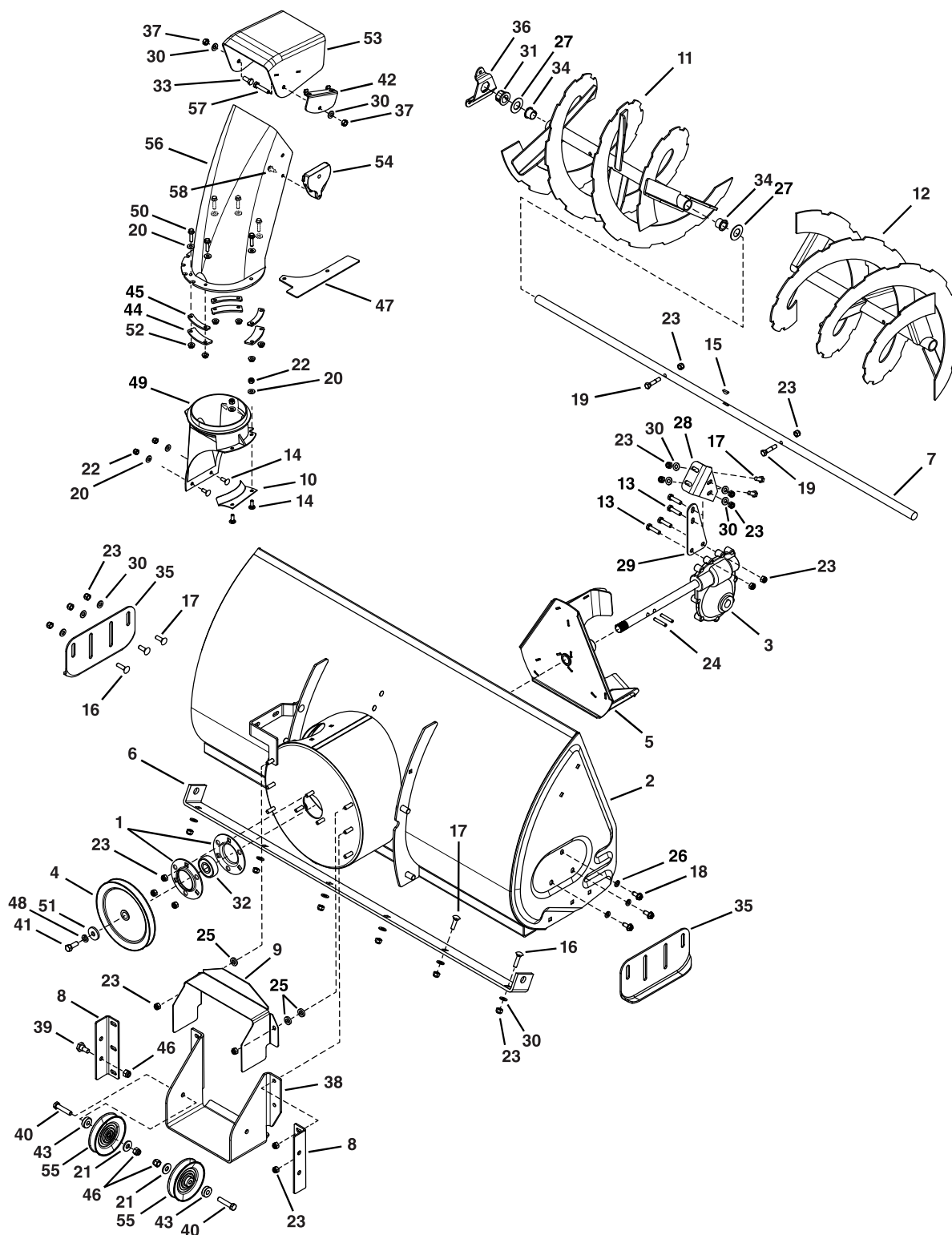


## Parts

Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:

1-888-331-4569



| Ref. | Part No  | Qty | Description                        |
|------|----------|-----|------------------------------------|
| 1    | 28237    | 2   | Flange, Bearing                    |
| 2    | 67629BL3 | 1   | Housing Assembly                   |
| 3    | 71464    | 1   | Gear Assembly                      |
| 4    | 47026    | 1   | Pulley, V Type                     |
| 5    | 69823BL3 | 1   | Impeller Assembly                  |
| 6    | 24773BL3 | 1   | Scraper Plate                      |
| 7    | 25982    | 1   | Shaft, Auger Gearbox               |
| 8    | 27508BL1 | 2   | Bracket, Down Stop                 |
| 9    | 24816BL3 | 1   | Cover, Belt                        |
| 10   | 27510BL1 | 1   | Chute Reinforcement                |
| 11   | 67689BL3 | 1   | Auger Assembly, L.H.               |
| 12   | 67688BL3 | 1   | Auger Assembly, R.H.               |
| 13   | 43063    | 4   | Bolt, Hex 5/16"-18 x 1"            |
| 14   | 44950    | 4   | Carriage Bolt, 1/4"-20 x 3/4"      |
| 15   | HA20185  | 1   | #61 Woodruff Key                   |
| 16   | 44326    | 4   | Carriage Bolt, 5/16"-18 x 1" Lg.   |
| 17   | 43080    | 12  | Carriage Bolt, 5/16"-18 x 3/4" Lg. |
| 18   | 47630    | 6   | Bolt, Self-Tap 5/16"-18 x 1-1/2"   |
| 19   | 42849    | 2   | Bolt, Shear 5/16"-18 x 1-1/2"      |
| 20   | 43088    | 10  | Washer, 1/4"                       |
| 21   | 43070    | 2   | Washer, 3/8"                       |
| 22   | 47189    | 4   | Hex Nut, 1/4"-20 Nylock            |
| 23   | 47810    | 29  | Hex Nut, 5/16"-18 Nylock           |
| 24   | 41625    | 2   | Spiral Pin, 1/4" x 1-1/2" Lg.      |
| 25   | 42846    | 3   | Bushing                            |
| 26   | 43086    | 6   | Lock Washer, 5/16"                 |
| 27   | 43009    | 6   | Washer, .785" x 1.57" x .057"      |
| 28   | 27915BL3 | 1   | Brace, Gearbox Top                 |
| 29   | 27916BL3 | 1   | Brace, Gearbox Lower               |
| 30   | 43081    | 18  | Washer, 5/16" Std. Wrt.            |

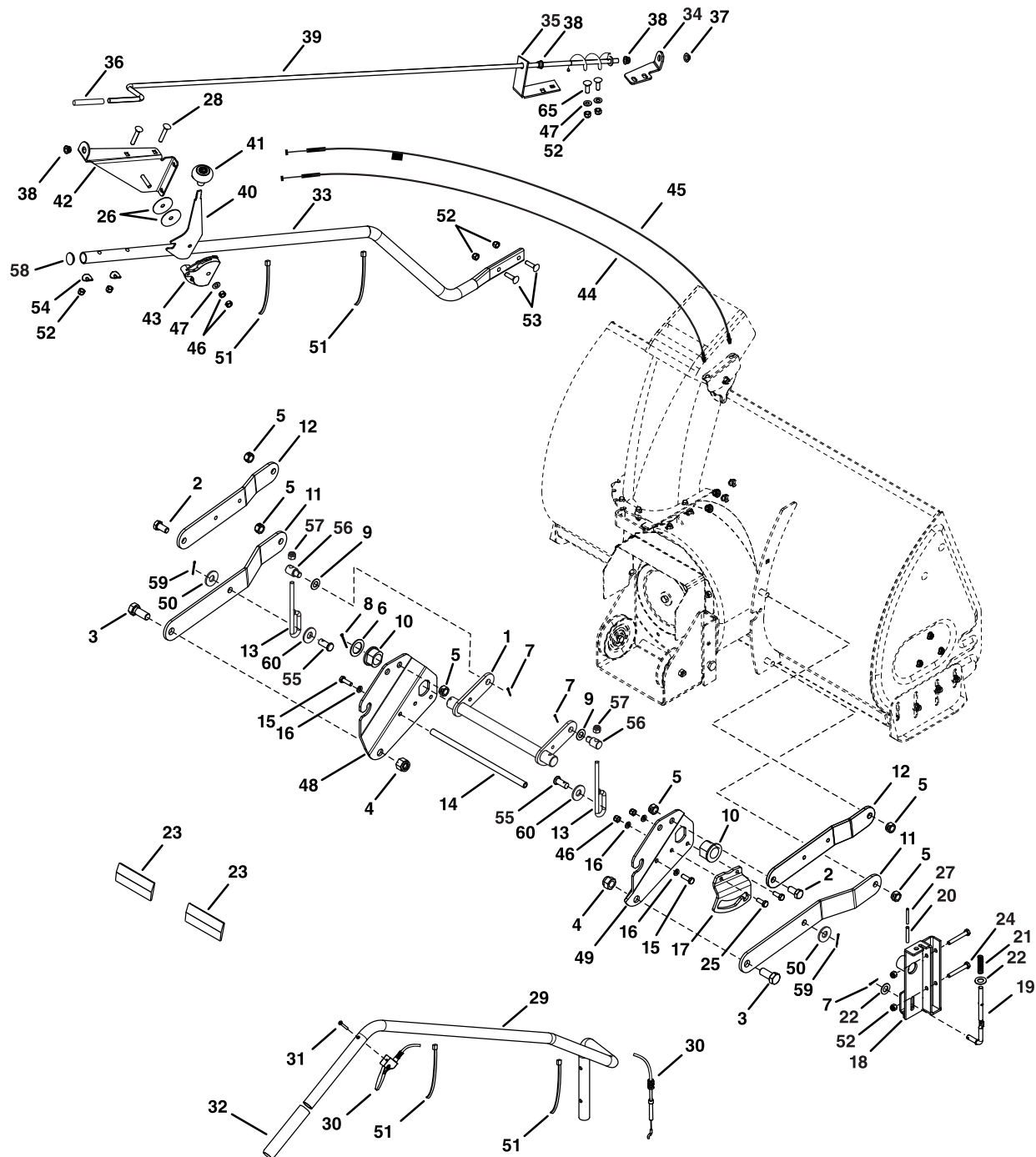
| Ref. | Part No   | Qty | Description                  |
|------|-----------|-----|------------------------------|
| 31   | 47615     | 2   | Bearing, Flange              |
| 32   | 42844     | 1   | Bearing, Ball                |
| 33   | 43182     | 1   | Hex Bolt, 5/16"-18 x 3/4"    |
| 34   | 741-0493C | 4   | Bearing, Split, 3/4"         |
| 35   | 24279BL1  | 2   | Skid Shoe                    |
| 36   | 27458BL1  | 2   | Flange, Bearing              |
| 37   | 43064     | 2   | Nut, Hex 5/16"-18 Loc 2-Way  |
| 38   | 27502BL3  | 1   | Bracket, Idler               |
| 39   | 48106     | 4   | Bolt, Shoulder               |
| 40   | 41576     | 2   | Hex Bolt, 3/8"-16 x 1-3/4"   |
| 41   | 44377     | 1   | Hex Bolt, 3/8"-24 x 1"       |
| 42   | 27584BL1  | 1   | Bracket, Cable               |
| 43   | 42850     | 2   | Spacer                       |
| 44   | 27809     | 3   | Chute Keeper                 |
| 45   | 27810     | 3   | Chute Spacer                 |
| 46   | HA21362   | 4   | Hex Nut, 3/8"-16 x 1"        |
| 47   | 27509BL1  | 1   | Bracket, Chute Anti-Rotation |
| 48   | 43003     | 1   | Lock Washer, 3/8"            |
| 49   | 27505     | 1   | Chute Adapter                |
| 50   | 43661     | 6   | Hex Bolt, 1/4"-20 x 1"       |
| 51   | 42828     | 1   | Washer                       |
| 52   | 47598     | 6   | Hex Lock Nut, 1/4" Flanged   |
| 53   | 41620     | 1   | Chute, Upper                 |
| 54   | 42834     | 1   | Guide, Cable                 |
| 55   | 47044     | 2   | Pulley, V Type 4"            |
| 56   | 41621     | 1   | Chute, Lower                 |
| 57   | 43085     | 1   | Hex Bolt, 5/16"-18 x 1-1/2"  |
| 58   | 41622     | 1   | Screw, 1/4"-14 x 5/8"        |
| 59   | 3-218     | 1   | Owner's Manual               |

## Parts

Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:

1-888-331-4569



| Ref. | Part No   | Qty | Description                          |
|------|-----------|-----|--------------------------------------|
| 1    | 68550BL3  | 1   | Lift Shaft Assembly                  |
| 2    | 41616     | 2   | Hex Bolt, 1/2"-13 x 1"               |
| 3    | 41614     | 2   | Hex Bolt, 5/8"-11 x 1-1/2"           |
| 4    | 41615     | 2   | Nut, Hex Lock 5/8"-11 Thread         |
| 5    | 43262     | 6   | Nut, Hex Lock 1/2"-13                |
| 6    | 43601     | 1   | Washer, 1.59" x 1.032" x .060"       |
| 7    | 142       | 3   | Pin, Cotter 1/8" x 3/4"              |
| 8    | 43093     | 1   | Pin, Cotter 1/8" x 1-1/2"            |
| 9    | R19171616 | 2   | Washer, 17/32" x 1"                  |
| 10   | 42939     | 2   | Bearing, Flange with Flats           |
| 11   | 27753BL3  | 2   | Link, 15.80" Long                    |
| 12   | 27752BL3  | 2   | Link, 11.75" Long                    |
| 13   | 41807     | 2   | Rod Lift                             |
| 14   | 24311     | 1   | Rod, Spacer                          |
| 15   | 47599     | 2   | Hex Bolt, 5/16"-18 x 1"<br>(Locking) |
| 16   | 43086     | 4   | Lock Washer, 5/16"                   |
| 17   | 24820BL1  | 1   | Bracket, Lift                        |
| 18   | 67784BL3  | 1   | Assembly, Handle Lift Bracket        |
| 19   | 48049     | 1   | Rod, Index Lift                      |
| 20   | 47369     | 1   | Pin, Spring 3/16" x 1-3/4"           |
| 21   | 42955     | 1   | Spring Compression                   |
| 22   | R19131316 | 2   | Washer, 13/32" x 13/16"              |
| 23   | 47788     | 2   | Reflector, Rear                      |
| 24   | 43084     | 2   | Hex Bolt, 5/16"-18 x 1-3/4"          |
| 25   | 43182     | 2   | Hex Bolt, 5/16"-18 x 3/4"            |
| 26   | 43572     | 2   | Washer, .342" x 1.5" x .059"         |
| 27   | 47368     | 1   | Pin, Spring 5/16" x 1-3/4"           |
| 28   | 42215     | 2   | Carriage Bolt, 5/16"-18 x<br>1-3/4"  |
| 29   | 49916BL3  | 1   | Tube, Lift Handle                    |
| 30   | 49912     | 1   | Trigger and Lift Cable<br>Assembly   |

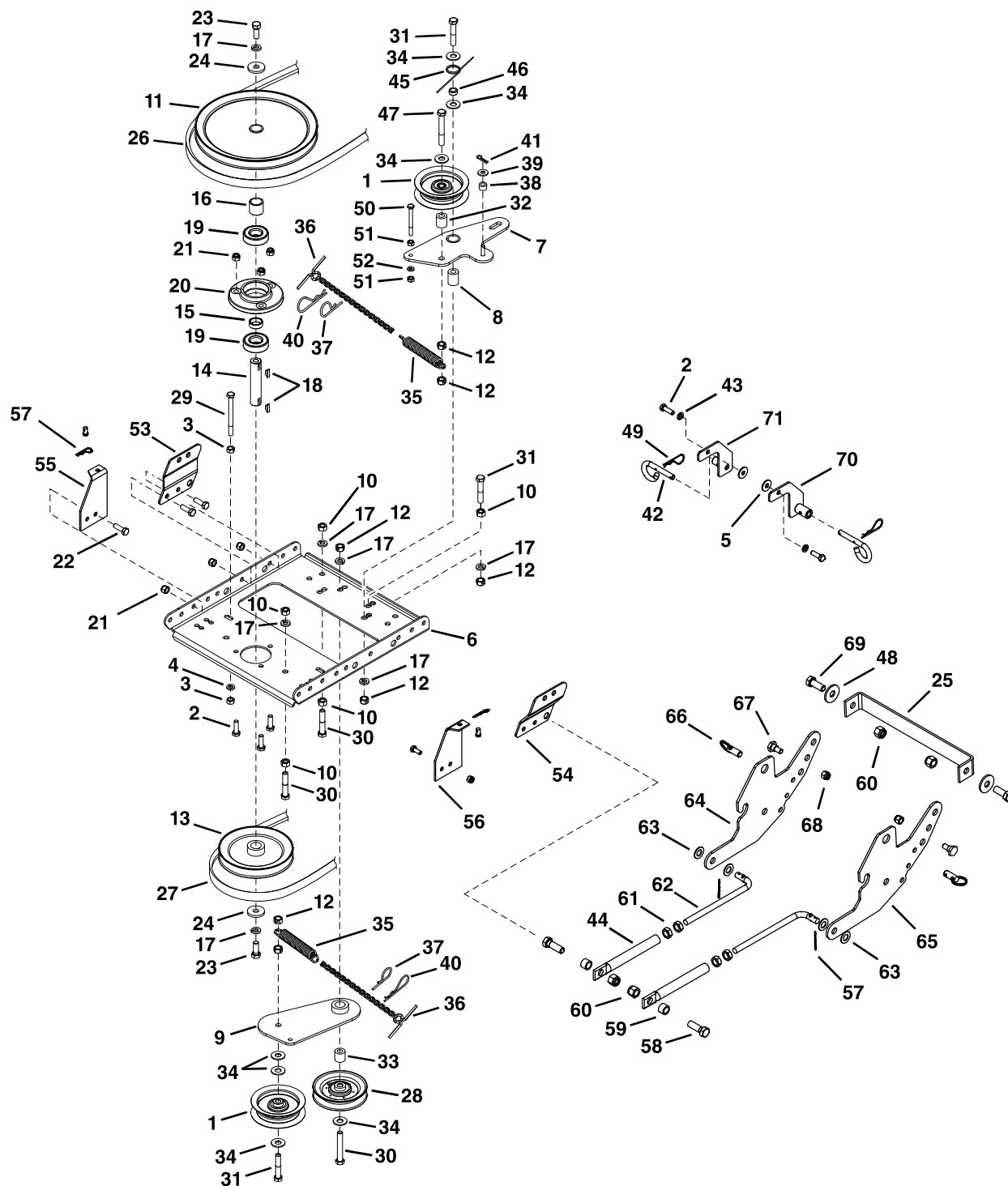
| Ref. | Part No   | Qty | Description                         |
|------|-----------|-----|-------------------------------------|
| 31   | 49266     | 1   | Screw, Oval #10-24 x 1-1/2"         |
| 32   | 44482     | 1   | Grip, Handle                        |
| 33   | 27914BL3  | 1   | Tube, Crank Rod Support             |
| 34   | 24393BL1  | 1   | Bracket, Chute Crank                |
| 35   | 27708BL1  | 1   | Bracket, Chute Crank                |
| 36   | HA9822    | 1   | Grip                                |
| 37   | 44917     | 1   | Palnut, 3/8"                        |
| 38   | 42839     | 3   | Bushing, 3/8" Plastic               |
| 39   | 68225BL3  | 1   | Assembly, Chute Crank Rod           |
| 40   | 27585BL1  | 1   | Handle, Chute Tilt                  |
| 41   | 42833     | 1   | Knob                                |
| 42   | 68405BL3  | 1   | Assembly, Chute Tilt Bracket        |
| 43   | 42834     | 1   | Guide, Cable                        |
| 44   | 42835     | 1   | Cable, Chute Control                |
| 45   | 42836     | 1   | Cable, Chute Control with<br>Clip   |
| 46   | 43064     | 4   | Nut, Hex Lock 5/16"-18              |
| 47   | 43081     | 3   | Washer, 5/16"                       |
| 48   | 24285BL1  | 1   | Plate, Mounting (L.H.)              |
| 49   | 24284BL1  | 1   | Plate, Mounting (R.H.)              |
| 50   | R19172410 | 2   | Washer, 1/2"                        |
| 51   | 726-0178  | 4   | Tie, Nylon                          |
| 52   | 47810     | 6   | Nut, Nylock Hex 5/16"-18            |
| 53   | 43682     | 2   | Carriage Bolt, 5/16"-18 x<br>1-1/4" |
| 54   | 44695     | 2   | Washer, Bowed                       |
| 55   | 44062     | 2   | Pin, Clevis 1/2" x 1"               |
| 56   | 24807     | 2   | Trunnion, Lift                      |
| 57   | HA21362   | 2   | Nut, Nylock Hex 3/8"-16             |
| 58   | 42991     | 1   | Plug                                |
| 59   | 43010     | 2   | Pin, 1/8" x 1-1/4"                  |
| 60   | 1540-59   | 2   | Washer, .52" x 1.062" x .09"        |

## Parts

## Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:  
1-888-331-4569

This parts diagram is for the tractor frame mentioned on pages 5-9.



| Ref. | Part No  | Qty | Description                             |
|------|----------|-----|-----------------------------------------|
| 1    | 48883    | 2   | Pulley, Flat 3-5/8"                     |
| 2    | 43063    | 9   | Hex Bolt, 5/16-18 x 1"                  |
| 3    | 43083    | 2   | Hex Nut, 5/16"-18                       |
| 4    | 43086    | 2   | Lock Washer, 5/16"                      |
| 5    | 43081    | 2   | Washer, 5/16" Std. Wrt.                 |
| 6    | 26943BL3 | 1   | Frame, Clutch and Pulley                |
| 7    | 63904BL1 | 1   | Idle Arm Assembly                       |
| 8    | 24286    | 1   | Spacer, Pivot                           |
| 9    | 63762BL1 | 1   | Idle Bracket Assembly                   |
| 10   | 43015    | 5   | Hex Nut, 3/8"-16                        |
| 11   | 46981    | 1   | Pulley, V Type 9"                       |
| 12   | 43082    | 9   | Nut, Hex Lock, 3/8"-16                  |
| 13   | 46982    | 1   | Pulley, V Type, 5-1/2"                  |
| 14   | 27582    | 1   | Shaft                                   |
| 15   | 42830    | 1   | Spacer                                  |
| 16   | 42831    | 1   | Spacer                                  |
| 17   | 43003    | 7   | Lock Washer, 3/8"                       |
| 18   | 42827    | 2   | Key                                     |
| 19   | 42829    | 2   | Bearing, Ball                           |
| 20   | 27781BL1 | 1   | Housing, Bearing                        |
| 21   | 47810    | 9   | Hex Nut, 5/16"-18 Nylock                |
| 22   | 43182    | 4   | Hex Bolt, 5/16"-18 x 3/4"               |
| 23   | 44377    | 2   | Hex Bolt, 3/8"-24 x 1"                  |
| 24   | 42828    | 2   | Washer                                  |
| 25   | 25722BL1 | 1   | Brace Frame                             |
| 26   | 46989    | 1   | Belt, V Type Drive (55")                |
| -    | 41353    | 1   | Belt, V Type Drive (52")<br>(Not shown) |
| 27   | 42992    | 1   | Belt, V Type Auger                      |
| 28   | 47044    | 1   | Pulley, V Type 4"                       |
| 29   | 47025    | 1   | Hex Bolt, 5/16"-18 x 3-1/2"             |
| 30   | 43432    | 3   | Hex Bolt, 3/8"-16 x 2-1/2"              |
| 31   | 43054    | 3   | Hex Bolt, 3/8"-16 x 2"                  |
| 32   | 24571    | 1   | Spacer                                  |
| 33   | 24472    | 1   | Spacer, Pivot                           |
| 34   | 43070    | 7   | Washer, 3/8"                            |
| 35   | 46959    | 2   | Spring                                  |

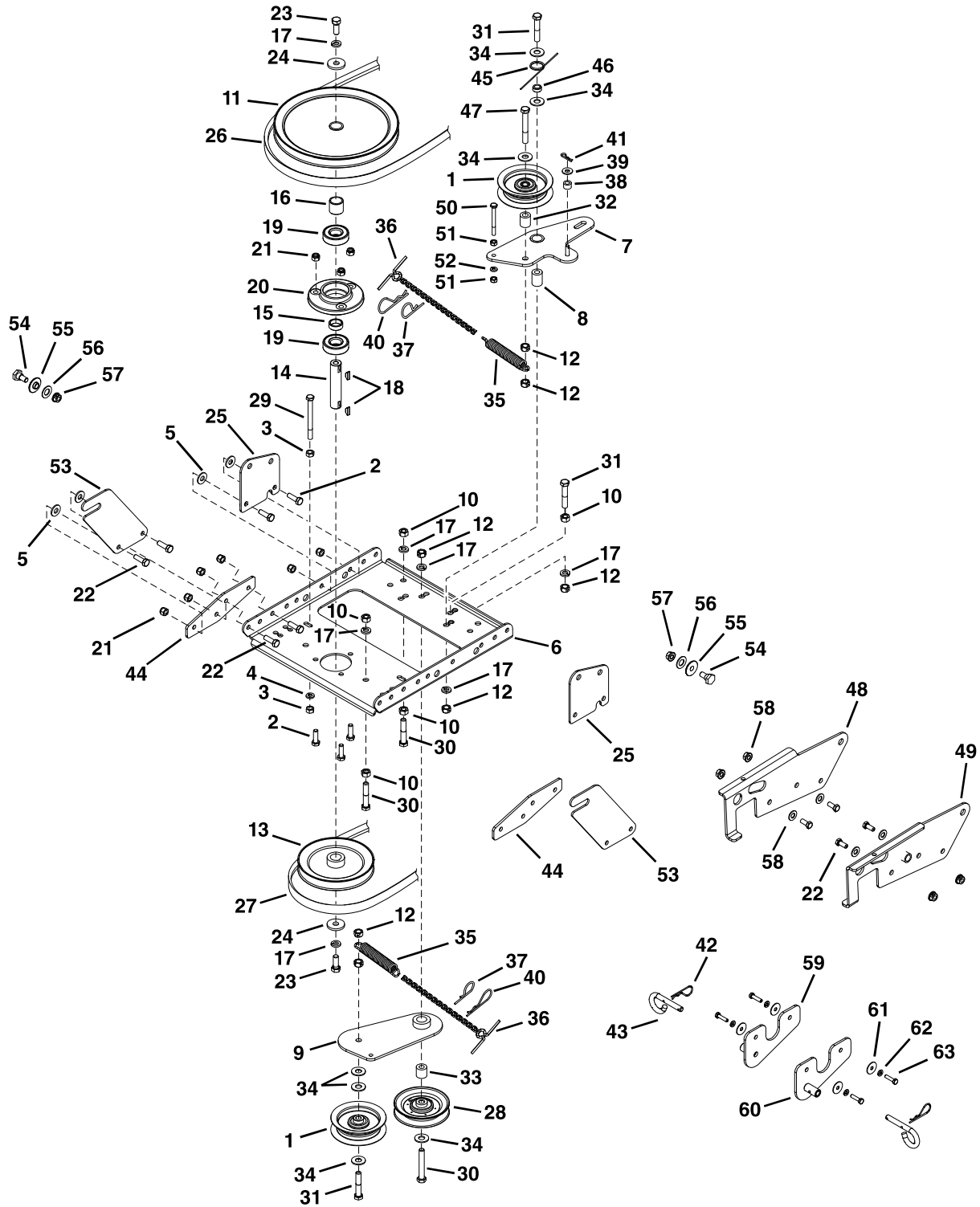
| Ref. | Part No   | Qty | Description                    |
|------|-----------|-----|--------------------------------|
| 36   | 46963     | 2   | Chain                          |
| 37   | 43055     | 2   | Pin, Hair Cotter, 3/32"        |
| 38   | 23727     | 1   | Spacer                         |
| 39   | 43088     | 1   | Washer, 1/4"                   |
| 40   | 43343     | 2   | Pin, Hair Cotter #4 (1/8")     |
| 41   | HA3090    | 2   | Pin, Hair Cotter 5/64"         |
| 42   | 43038     | 2   | Pin, Pivot Lock 3/8 X 1-1/2    |
| 43   | 43086     | 2   | Washer, Loc 5/16               |
| 44   | 41352BL1  | 2   | Tube, Support                  |
| 45   | 47607     | 1   | Spring, Torsion                |
| 46   | 23625     | 1   | Spacer                         |
| 47   | 43509     | 1   | Hex Bolt, 3/8"-16 x 2-2/4" Lg. |
| 48   | R19172410 | 2   | Washer, .531 X 1.5 X .134      |
| 49   | 43343     | 2   | Pin, Hair Cotter 3/32 X 2-5/1  |
| 50   | 49870     | 1   | Hex Bolt, 1/4"-20 x 2-1/2"     |
| 51   | 43178     | 2   | Hex Nut, 1/4"-20               |
| 52   | 43177     | 1   | Lock Washer, 1/4"              |
| 53   | 27011BL1  | 1   | Bracket, Front Frame LH        |
| 54   | 27010BL1  | 1   | Bracket, Front Frame RH        |
| 55   | 67267BL1  | 1   | Ass'y, Rear Mtg Brkt LH        |
| 56   | 67266BL1  | 1   | Ass'y, Rear Mtg Brkt RH        |
| 57   | 47134     | 4   | Pin, Hair Cotter .08 X 1.58    |
| 58   | 43020     | 2   | Bolt, Hex 1/2-13 X 1-1/2 GR5   |
| 59   | 27231     | 2   | Spacer, .530 ID X .750 X .50   |
| 60   | 41657     | 4   | Nut, Hex 1/2-13 Nyloc          |
| 61   | 43019     | 4   | Nut, Hex 1/2-13 Jam            |
| 62   | 41346     | 2   | Link, Support                  |
| 63   | R19171616 | 4   | Washer, .531 X 1 X .059        |
| 64   | 67269BL1  | 1   | Ass'y, Front Mtg Plate LH      |
| 65   | 67268BL1  | 1   | Ass'y, Front Mtg Plate RH      |
| 66   | 42847     | 2   | Pin, Quick Release 1/2" Dia    |
| 67   | 48106     | 2   | Bolt, Shoulder                 |
| 68   | HA21362   | 2   | Nut, Hex 3/8-16 Nyloc          |
| 69   | 43351     | 2   | Bolt, Hex 1/2-13 X 1-1/4 Gr5   |
| 70   | 67053BL1  | 1   | Hanger Bracket Assembly LH.    |
| 71   | 67052BL1  | 1   | Hanger Bracket Assembly RH     |

# Parts

Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:  
1-888-331-4569

This parts diagram is for the tractor frame mentioned on  
pages 10-13.



| Ref. | Part No  | Qty | Description                             |
|------|----------|-----|-----------------------------------------|
| 1    | 48883    | 2   | Pulley, Flat 3-5/8"                     |
| 2    | 43063    | 9   | Hex Bolt, 5/16-18 x 1"                  |
| 3    | 43083    | 2   | Hex Nut, 5/16"-18                       |
| 4    | 43086    | 2   | Lock Washer, 5/16"                      |
| 5    | 43081    | 20  | Washer, 5/16" Std. Wrt.                 |
| 6    | 26943BL3 | 1   | Frame, Clutch and Pulley                |
| 7    | 63904BL1 | 1   | Idle Arm Assembly                       |
| 8    | 24286    | 1   | Spacer, Pivot                           |
| 9    | 63763BL1 | 1   | Idle Bracket Assembly                   |
| 10   | 43015    | 5   | Hex Nut, 3/8"-16                        |
| 11   | 46981    | 1   | Pulley, V Type 9"                       |
| 12   | 43082    | 9   | Nut, Hex Lock, 3/8"-16                  |
| 13   | 46982    | 1   | Pulley, V Type, 5-1/2"                  |
| 14   | 27582    | 1   | Shaft                                   |
| 15   | 42830    | 1   | Spacer                                  |
| 16   | 42831    | 1   | Spacer                                  |
| 17   | 43003    | 7   | Lock Washer, 3/8"                       |
| 18   | 42827    | 2   | Key                                     |
| 19   | 42829    | 2   | Bearing, Ball                           |
| 20   | 27781BL1 | 1   | Housing, Bearing                        |
| 21   | 47810    | 11  | Hex Nut, 5/16"-18 Nylock                |
| 22   | 43182    | 8   | Hex Bolt, 5/16"-18 x 3/4"               |
| 23   | 44377    | 2   | Hex Bolt, 3/8"-24 x 1"                  |
| 24   | 42828    | 2   | Washer                                  |
| 25   | 27016BL1 | 2   | Front Pulley Frame Bracket              |
| 26   | 46989    | 1   | Belt, V Type Drive (55")                |
| -    | 41353    | 1   | Belt, V Type Drive (52")<br>(Not shown) |
| 27   | 42992    | 1   | Belt, V Type Auger                      |
| 28   | 47044    | 1   | Pulley, V Type 4"                       |
| 29   | 47025    | 1   | Hex Bolt, 5/16"-18 x 3-1/2"             |
| 30   | 43432    | 3   | Hex Bolt, 3/8"-16 x 2-1/2"              |
| 31   | 43054    | 3   | Hex Bolt, 3/8"-16 x 2"                  |
| 32   | 24571    | 1   | Spacer                                  |
| 33   | 24472    | 1   | Spacer, Pivot                           |
| 34   | 43070    | 7   | Washer, 3/8"                            |

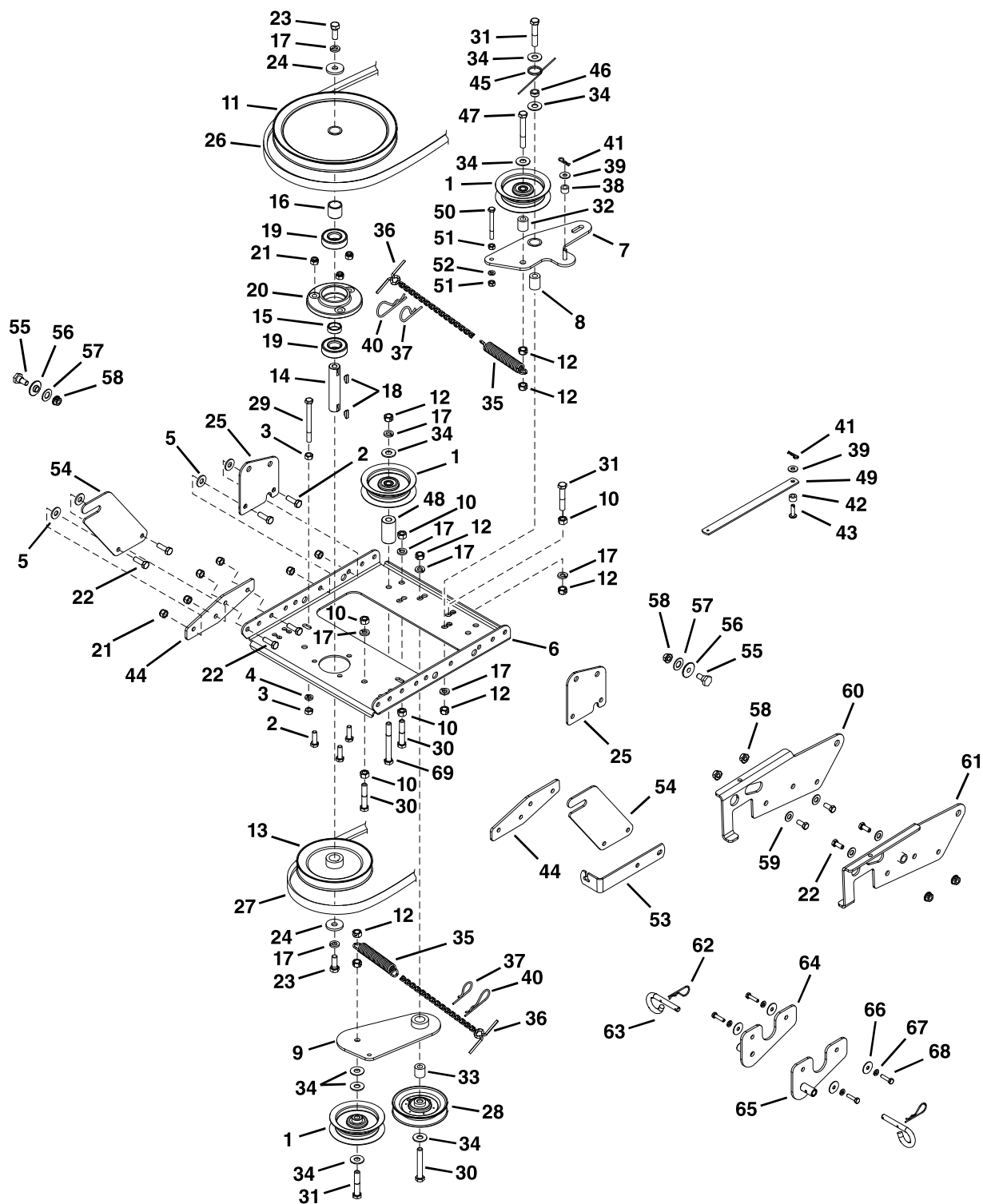
| Ref. | Part No   | Qty | Description                      |
|------|-----------|-----|----------------------------------|
| 35   | 46959     | 2   | Spring                           |
| 36   | 46963     | 2   | Chain                            |
| 37   | 43055     | 2   | Pin, Hair Cotter, 3/32"          |
| 38   | 23727     | 1   | Spacer                           |
| 39   | 43088     | 1   | Washer, 1/4"                     |
| 40   | 43343     | 2   | Pin, Hair Cotter #4 (1/8")       |
| 41   | HA3090    | 2   | Pin, Hair Cotter 5/64"           |
| 42   | 43343     | 2   | Pin, Hair Cotter 3/32 X 2-5/1    |
| 43   | 43038     | 2   | Pin, Pivot Lock 3/8 X 1-1/2      |
| 44   | 27900BL3  | 2   | Strap, Rear Mounting Ext.        |
| 45   | 47607     | 1   | Spring, Torsion                  |
| 46   | 23625     | 1   | Spacer                           |
| 47   | 43509     | 1   | Hex Bolt, 3/8"-16 x 2-2/4" Lg.   |
| 48   | 27901BL3  | 1   | Plate, Front Mtg LH              |
| 49   | 27902BL3  | 1   | Plate, Front Mtg RH              |
| 50   | 49870     | 1   | Hex Bolt, 1/4"-20 x 2-1/2"       |
| 51   | 43178     | 2   | Hex Nut, 1/4"-20                 |
| 52   | 43177     | 1   | Lock Washer, 1/4"                |
| 53   | 25728BL1  | 2   | Rear Pulley Frame Bracket        |
| 54   | 48106     | 2   | Bolt, Shoulder                   |
| 55   | 44685     | 2   | Spacer, Shoulder                 |
| 56   | R19171616 | 2   | Washer, .531 X 1 X .059          |
| 57   | 47572     | 6   | Hex Lock Nut, 3/8"-16<br>Flanged |
| 58   | R19131316 | 4   | Washer, .406 X .812 X .062       |
| 59   | 68402BL3  | 1   | Ass'y, Hanger Brkt. RH           |
| 60   | 68403BL3  | 1   | Ass'y, Hanger Brkt. LH           |
| 61   | 42977     | 4   | Washer, .28 X 1.0 X .06          |
| 62   | 43177     | 4   | Washer, Loc 1/4                  |
| 63   | 42300     | 4   | Bolt, Hex M6 X 1 X 25            |

# Parts

Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:  
1-888-331-4569

This parts diagram is for the tractor frame mentioned on  
pages 10 and 14-16.



| Ref. | Part No  | Qty | Description                             |
|------|----------|-----|-----------------------------------------|
| 1    | 48883    | 3   | Pulley, Flat 3-5/8"                     |
| 2    | 43063    | 9   | Hex Bolt, 5/16-18 x 1"                  |
| 3    | 43083    | 2   | Hex Nut, 5/16"-18                       |
| 4    | 43086    | 2   | Lock Washer, 5/16"                      |
| 5    | 43081    | 20  | Washer, 5/16" Std. Wrt.                 |
| 6    | 26943BL3 | 1   | Frame, Clutch and Pulley                |
| 7    | 63904BL1 | 1   | Idler Arm Assembly                      |
| 8    | 24286    | 1   | Spacer, Pivot                           |
| 9    | 63762BL1 | 1   | Idler Bracket Assembly                  |
| 10   | 43015    | 5   | Hex Nut, 3/8"-16                        |
| 11   | 46981    | 1   | Pulley, V Type 9"                       |
| 12   | 43082    | 10  | Nut, Hex Lock, 3/8"-16                  |
| 13   | 46982    | 1   | Pulley, V Type, 5-1/2"                  |
| 14   | 27582    | 1   | Shaft                                   |
| 15   | 42830    | 1   | Spacer                                  |
| 16   | 42831    | 1   | Spacer                                  |
| 17   | 43003    | 8   | Lock Washer, 3/8"                       |
| 18   | 42827    | 2   | Key                                     |
| 19   | 42829    | 2   | Bearing, Ball                           |
| 20   | 27781BL1 | 1   | Housing, Bearing                        |
| 21   | 47810    | 11  | Hex Nut, 5/16"-18 Nylock                |
| 22   | 43182    | 8   | Hex Bolt, 5/16"-18 x 3/4"               |
| 23   | 44377    | 2   | Hex Bolt, 3/8"-24 x 1"                  |
| 24   | 42828    | 2   | Washer                                  |
| 25   | 27016BL1 | 2   | Front Pulley Frame Bracket              |
| 26   | 46989    | 1   | Belt, V Type Drive (55")                |
| -    | 41353    | 1   | Belt, V Type Drive (52")<br>(Not shown) |
| 27   | 42992    | 1   | Belt, V Type Auger                      |
| 28   | 47044    | 1   | Pulley, V Type 4"                       |
| 29   | 47025    | 1   | Hex Bolt, 5/16"-18 x 3-1/2"             |
| 30   | 43432    | 3   | Hex Bolt, 3/8"-16 x 2-1/2"              |
| 31   | 43054    | 3   | Hex Bolt, 3/8"-16 x 2"                  |
| 32   | 24571    | 1   | Spacer                                  |
| 33   | 24472    | 1   | Spacer, Pivot                           |
| 34   | 43070    | 8   | Washer, 3/8"                            |
| 35   | 46959    | 2   | Spring                                  |
| 36   | 46963    | 2   | Chain                                   |
| 37   | 43055    | 2   | Pin, Hair Cotter, 3/32"                 |

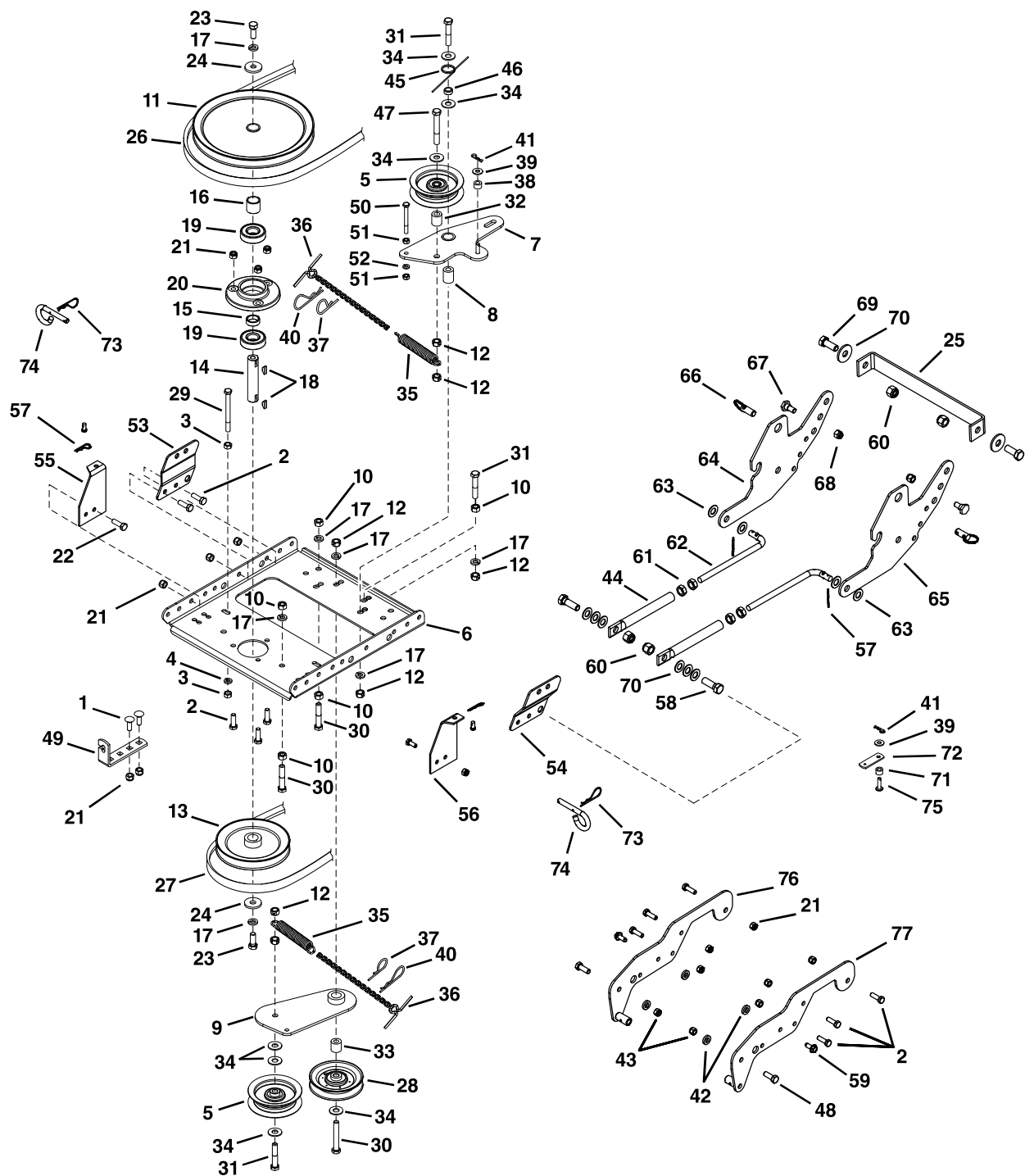
| Ref. | Part No   | Qty | Description                     |
|------|-----------|-----|---------------------------------|
| 38   | 23727     | 1   | Spacer                          |
| 39   | 43088     | 2   | Washer, 1/4"                    |
| 40   | 43343     | 2   | Pin, Hair Cotter #4 (1/8")      |
| 41   | HA3090    | 3   | Pin, Hair Cotter 5/64"          |
| 42   | 23727     | 1   | Spacer, .310 ID X .560 OD X .36 |
| 43   | 63904BL1  | 1   | Ass'y, Idler Arm (Wldm)         |
| 44   | 27900BL3  | 2   | Strap, Rear Mounting Ext.       |
| 45   | 47607     | 1   | Spring, Torsion                 |
| 46   | 23625     | 1   | Spacer                          |
| 47   | 43509     | 1   | Hex Bolt, 3/8"-16 x 2-2/4" Lg.  |
| 48   | 25780     | 1   | Spacer                          |
| 49   | 28414BL3  | 1   | Strap, Cable                    |
| 50   | 49870     | 1   | Hex Bolt, 1/4"-20 x 2-1/2"      |
| 51   | 43178     | 2   | Hex Nut, 1/4"-20                |
| 52   | 43177     | 1   | Lock Washer, 1/4"               |
| 53   | 28413BL3  | 1   | Bracket, Cable                  |
| 54   | 25728BL1  | 2   | Rear Pulley Frame Bracket       |
| 55   | 48106     | 2   | Bolt, Shoulder                  |
| 56   | 44685     | 2   | Spacer, Shoulder                |
| 57   | R19171616 | 2   | Washer, .531 X 1 X .059         |
| 58   | 47572     | 6   | Hex Lock Nut, 3/8"-16 Flanged   |
| 59   | R19131316 | 4   | Washer, .406 X .812 X .062      |
| 60   | 27901BL3  | 1   | Plate, Front Mtg LH             |
| 61   | 27902BL3  | 1   | Plate, Front Mtg RH             |
| 62   | 43343     | 2   | Pin, Hair Cotter 3/32 X 2-5/1   |
| 63   | 43038     | 2   | Pin, Pivot Lock 3/8 X 1-1/2     |
| 64   | 68402BL3  | 1   | Ass'y, Hanger Brkt. RH          |
| 65   | 68403BL3  | 1   | Ass'y, Hanger Brkt. LH          |
| 66   | 42977     | 4   | Washer, .28 X 1.0 X .06         |
| 67   | 43177     | 4   | Washer, Loc 1/4                 |
| 68   | 42300     | 4   | Bolt, Hex M6 X 1 X 25           |
| 69   | 46938     | 1   | Hex Bolt, 3/8"-16 X 3-1/4"      |

## Parts

Repair Parts for Model 486.248374 42" Snow Thrower

To purchase repair parts, call the following toll-free number:  
1-888-331-4569

This parts diagram is for the tractor frame mentioned on pages 17-21.



| Ref. | Part No | Qty | Description                    |
|------|---------|-----|--------------------------------|
| 1    | 43080   | 2   | Carriage Bolt, 5/16"-18 x 3/4" |
| 2    | 43063   | 13  | Hex Bolt, 5/16-18 x 1"         |
| 3    | 43083   | 2   | Hex Nut, 5/16"-18              |
| 4    | 43086   | 2   | Lock Washer, 5/16"             |

| Ref. | Part No  | Qty | Description              |
|------|----------|-----|--------------------------|
| 5    | 48883    | 2   | Pulley, Flat 3-5/8"      |
| 6    | 26943BL3 | 1   | Frame, Clutch and Pulley |
| 7    | 63904BL1 | 1   | Idler Arm Assembly       |
| 8    | 24286    | 1   | Spacer, Pivot            |

| Ref. | Part No  | Qty | Description                             |
|------|----------|-----|-----------------------------------------|
| 9    | 63762BL1 | 1   | Idler Bracket Assembly                  |
| 10   | 43015    | 5   | Hex Nut, 3/8"-16                        |
| 11   | 46981    | 1   | Pulley, V Type 9"                       |
| 12   | 43082    | 9   | Nut, Hex Lock, 3/8"-16                  |
| 13   | 46982    | 1   | Pulley, V Type, 5-1/2"                  |
| 14   | 27582    | 1   | Shaft                                   |
| 15   | 42830    | 1   | Spacer                                  |
| 16   | 42831    | 1   | Spacer                                  |
| 17   | 43003    | 7   | Lock Washer, 3/8"                       |
| 18   | 42827    | 2   | Key                                     |
| 19   | 42829    | 2   | Bearing, Ball                           |
| 20   | 27781BL1 | 1   | Housing, Bearing                        |
| 21   | 47810    | 15  | Hex Nut, 5/16"-18 Nylock                |
| 22   | 43182    | 4   | Hex Bolt, 5/16"-18 x 3/4"               |
| 23   | 44377    | 2   | Hex Bolt, 3/8"-24 x 1"                  |
| 24   | 42828    | 2   | Washer                                  |
| 25   | 25722BL1 | 1   | Brace Frame                             |
| 26   | 46989    | 1   | Belt, V Type Drive (55")                |
| -    | 41353    | 1   | Belt, V Type Drive (52")<br>(Not shown) |
| 27   | 42992    | 1   | Belt, V Type Auger                      |
| 28   | 47044    | 1   | Pulley, V Type 4"                       |
| 29   | 47025    | 1   | Hex Bolt, 5/16"-18 x 3-1/2"             |
| 30   | 43432    | 3   | Hex Bolt, 3/8"-16 x 2-1/2"              |
| 31   | 43054    | 3   | Hex Bolt, 3/8"-16 x 2"                  |
| 32   | 24571    | 1   | Spacer                                  |
| 33   | 24472    | 1   | Spacer, Pivot                           |
| 34   | 43070    | 7   | Washer, 3/8"                            |
| 35   | 46959    | 2   | Spring                                  |
| 36   | 46963    | 2   | Chain                                   |
| 37   | 43055    | 2   | Pin, Hair Cotter, 3/32"                 |
| 38   | 23727    | 1   | Spacer                                  |
| 39   | 43088    | 2   | Washer, 1/4"                            |
| 40   | 43343    | 2   | Pin, Hair Cotter #4 (1/8")              |
| 41   | HA3090   | 3   | Pin, Hair Cotter 5/64"                  |
| 42   | 42846    | 4   | Bushing, Pivot (Skid)                   |
| 43   | HA21362  | 2   | Nut, Hex 3/8-16 Nyloc                   |
| 44   | 41352BL1 | 2   | Tube, Support                           |
| 45   | 47607    | 1   | Spring, Torsion                         |

| Ref. | Part No   | Qty | Description                     |
|------|-----------|-----|---------------------------------|
| 46   | 23625     | 1   | Spacer                          |
| 47   | 43509     | 1   | Hex Bolt, 3/8"-16 x 2-2/4" Lg.  |
| 48   | 43001     | 2   | Bolt, Hex 3/8-16 X 1 GT5        |
| 49   | 24558BL1  | 1   | Cable Mount Bracket             |
| 50   | 49870     | 1   | Hex Bolt, 1/4"-20 x 2-1/2"      |
| 51   | 43178     | 2   | Hex Nut, 1/4"-20                |
| 52   | 43177     | 1   | Lock Washer, 1/4"               |
| 53   | 27011BL1  | 1   | Bracket, Front Frame LH         |
| 54   | 27010BL1  | 1   | Bracket, Front Frame RH         |
| 55   | 67267BL1  | 1   | Ass'y, Rear Mtg Brkt LH         |
| 56   | 67266BL1  | 1   | Ass'y, Rear Mtg Brkt RH         |
| 57   | 47134     | 4   | Pin, Hair Cotter .08 X 1.58     |
| 58   | 43020     | 2   | Bolt, Hex 1/2-13 X 1-1/2 GR5    |
| 59   | 47630     | 2   | Bolt, Hex 5/16-18 X 3/4 St WH   |
| 60   | 41657     | 4   | Nut, Hex 1/2-13 Nyloc           |
| 61   | 43019     | 4   | Nut, Hex 1/2-13 Jam             |
| 62   | 41346     | 2   | Link, Support                   |
| 63   | R19171616 | 4   | Washer, .531 X 1 X .059         |
| 64   | 67269BL1  | 1   | Ass'y, Front Mtg Plate LH       |
| 65   | 67268BL1  | 1   | Ass'y, Front Mtg Plate RH       |
| 66   | 42847     | 2   | Pin, Quick Release 1/2" Dia     |
| 67   | 48106     | 2   | Bolt, Shoulder                  |
| 68   | HA21362   | 2   | Nut, Hex 3/8-16 Nyloc           |
| 69   | 43351     | 2   | Bolt, Hex 1/2-13 X 1-1/4 Gr5    |
| 70   | R19172410 | 8   | Washer, .531 X 1.5 X .134       |
| 71   | 23727     | 1   | Spacer, .310 ID X .560 OD X .36 |
| 72   | 27340BL1  |     | Strap, Clutch Cable Extension   |
| 73   | 43343     | 2   | Pin, Hair Cotter 3/32 X 2-5/1   |
| 74   | 43038     | 2   | Pin, Pivot Lock 3/8 X 1-1/2     |
| 75   | 63904BL1  | 1   | Ass'y, Idler Arm (Wldm)         |
| 76   | 67533BL1  | 1   | Ass'y, Frame Support LH         |
| 77   | 67532BL1  | 1   | Ass'y, Frame Support RH         |